


**SPXFLOW**

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- Always install the pump according to the wiring instructions
- Always use the fuse required per pump label
- The wire connections must be sealed with a marine sealant
- Insulation or cable sheathings must be placed above the highest water level
- Do not run dry for extended periods

### ***Installation Instructions***

*Important: Read before installation*

The SPX Flow Johnson Pump Marine 1600 GPH Livewell/Baitwell Pump has been designed for pumping water in a marine environment. The pump is not to be used for pumping any other liquids other than water/seawater. Pumping other liquids can result in personal damage/injury and/or property damage.

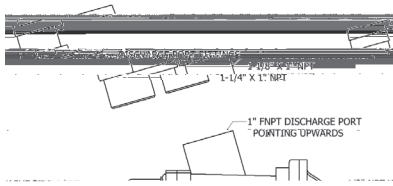
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- The Livewell/Baitwell pumps are designed to simply install into any valve fitting with 1" NPT Male threads
- The pump may not be used for other liquids than water/seawater

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Please follow the installation instructions carefully to ensure maximum efficiency in your Livewell/Baitwell pump operation.

- 1) Pump should be installed below the water line to ensure a flooded suction to the pump.
- 2) Install a 1" seacock below the waterline in your boat.  
Warning: Failure to install a seacock may subject your vessel to flooding.
- 3) Install a thru hull pickup with a filter grate to reduce or eliminate debris from entering the seacock and ultimately your Livewell/Baitwell pump.
- 4) Install your seacock and Livewell/Baitwell pump using pipe tape sealant such as Teflon tape on all threaded connections.
- 5) Attach Teflon tape or pipe tape sealant to a 1" NPT nipple that will screw on to your Livewell/Baitwell pump on one side and the other side to your 1" seacock.



The Livewell/Baitwell pump is equipped with 1-1/8" or 1-1/4" Barbed ports. The port threads into the discharge area of the pump. Make sure to apply thread sealant to the port threads. Tighten port until port is bottomed out with pump body. If the Livewell/Baitwell pump is to be mounted in a horizontal position, make sure the discharge is pointing in an upward position to allow air to vent.

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- 1) Open your seacock to let in water and allow the pump to be flooded.
- 2) **\*\*Important\*\*** Make sure that when water has entered the pump that there are NO Leaks coming from the intake or discharge of the pump. It is critical to check and make sure there is no water leaking from any part of the pump during installation and operation of the pump.
- 3) Turn your Livewell/Baitwell pump "On"

- 4) Your tank should fill up until water comes out of the overflow pipe
- 5) The pump will continuously exchange water as long as it is on.
- 6) Turn off pump when you are done fishing and are ready to drain your tank.
- 7) Close the seacock when pump/system is not being used. Never leave your boat for extended periods of time without closing the seacock.

Your Livewell/Baitwell pump also has a port to be used for attaching a washdown pump. Remove the ½ NPT plug from Livewell/Baitwell pump side port and attach your washdown pump. Make sure to use sealant. Make sure that seacock is open before turning on your washdown pump to ensure supply of water to washdown pump. Close seacock valve after you are done with using your washdown pump.

**CE** When this product carried a CE mark, it conforms with the following standards: ISO 8846: 1990/electrical Devices – Protection Against Ignition of Surrounding Flammable Gases



Made by SPX FLOW Johnson Pump®

Assembled in USA